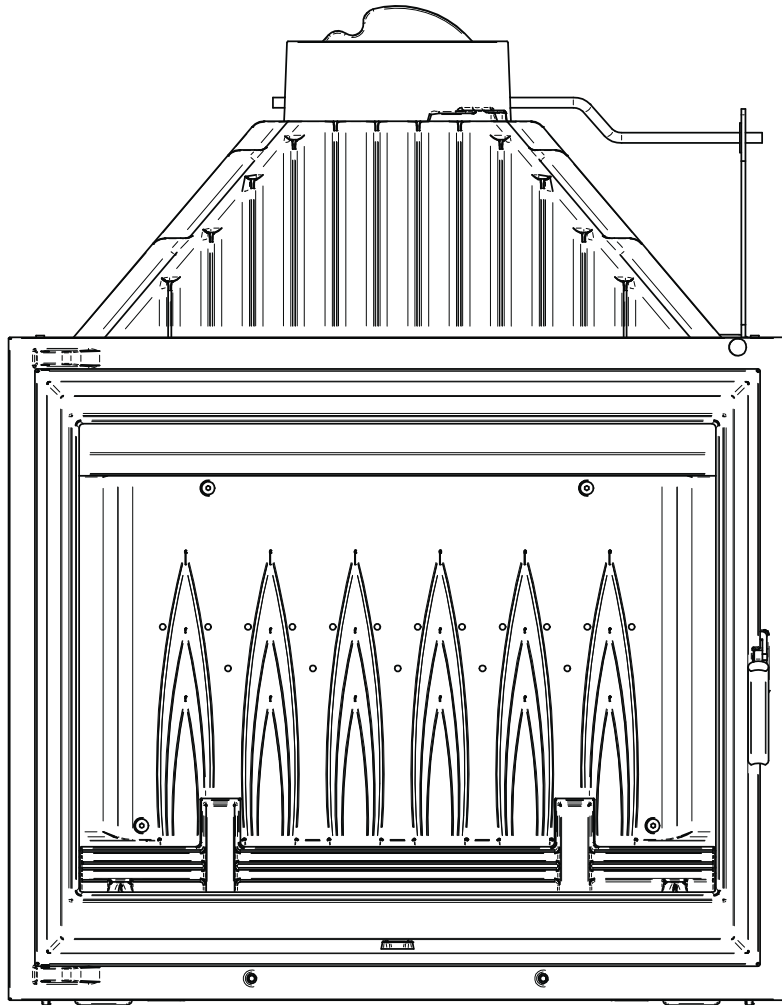


New Pyro Cast Range

USER INSTRUCTIONS AND INSTALLATION



MKIII 750 GF

MKIII 750 GF2L

MKIII 750 GF2LR

MKIII 750 GF3

Version 3 24/08/23

Contents of manual may be updated without notice.

For the latest version of this manual please refer
to our website: www.livingfire.com.au

PAUL AGNEW

DESIGNS

 ATTENTION:

Your wood heater must be installed by a qualified person whose work conforms with local council regulations, Australian standards & manufacturers recommendations. Failure to do so will void your warranty and could possibly void any home insurance.

This appliance is tested and certified as per relevant Australian and New Zealand standards. However, check your local council requirements (eg: permits) as there may be additional rules and regulations applicable in your locality. When installing, operating and maintaining your wood heater, follow the guidelines presented in these instructions, and make them available to anyone using or servicing the wood heater.

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SAFETY WARNINGS

- Never place combustible items such as but not limited to fabric, furniture, aerosols or wood within the specified clearances to combustibles
-
- Glass and other surfaces are hot during operation as well as during the cooling down period. Precaution should be taken and young children must be supervised at all times. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
-
- The burning of wood may release gases which can be extremely dangerous. Wood heaters are designed so that under normal operating circumstances these gases pass up the flue chimney system and cannot escape into your home, however it is important that your flue system is properly installed and that you check all joints regularly to ensure that there are no cracks or gaps, check the door sealing rope and replace when damaged/worn. We recommend a smoke alarm to be fitted in rooms where wood heaters are installed. Do not use your wood heater in a room where negative pressure conditions exist. Negative pressure environments can cause products of combustion to be drawn from the fireplace into the room. Caution should be taken when using any form of extraction in a room where a wood heater is installed.
-
- Creosote and soot may accumulate in your flue pipe and chimney. This may ignite, causing a chimney/flue fire. If you suspect a chimney/flue fire close down the air controls on the wood heater, if the fire persists evacuate people from the building and call the fire brigade. To prevent the accumulation of soot or creosote, check flue and chimney regularly and clean as necessary. Good burning, hot wood heaters will generally cause a lot less build-up than slow burning wood heaters, likewise dry wood will cause less build-up than wet wood. We recommend a fire extinguisher be available where wood heaters are in operation. In the event of a chimney/flue fire, do not re-light the wood heater until the heater and the chimney/flue system have been thoroughly checked and repaired/replaced as necessary.
-
- This appliance is designed to specifically burn dry hardwood. Do not burn rubbish, driftwood, flammable liquids or any substance containing salts or corrosives.
-
- Never over-fire your wood heater. If external parts of your wood heater are glowing red then the wood heater is over-firing and your primary air settings should be reduced. Never interfere with the draught mechanisms or adjust your air settings outside those limits set when the wood heater is manufactured. Never use a secondary fan to supply or extract air to the wood heater.
-
- Never use the wood heater if any parts are missing or damaged, only use genuine parts as replacements. Never modify your wood heater.
-
- All users of the wood heater should be aware of the contents of this manual. Please leave this manual where it is accessible to wood heater users and do not allow anyone to use the wood heater that is unfamiliar with its correct operation.
-



ATTENTION:

It is important that you read the safety warnings before the appliance is installed and operated. If you have any concerns, please do not hesitate to contact your nearest authorised dealer.

INSTALLATION PREREQUISITES

Please consider following requirements are met prior to the installation of your appliance.

CLEARANCE TO COMBUSTIBLES

It is extremely important that you comply to required installation distances and that you respect local installation regulations. The manufacturer is not responsible for the product, if it is not installed according to these recommendations. These clearances may only be reduced by means approved by the regulatory authority. A combustible surface is anything that can burn (i.e. plaster, wall paper, wood, fabrics etc.) These surfaces are not limited to those that are visible and also include materials that are behind non-combustible materials. If you are not sure of the combustible nature of a material, consult your local fire officials.

ADEQUATE AIR INTAKE

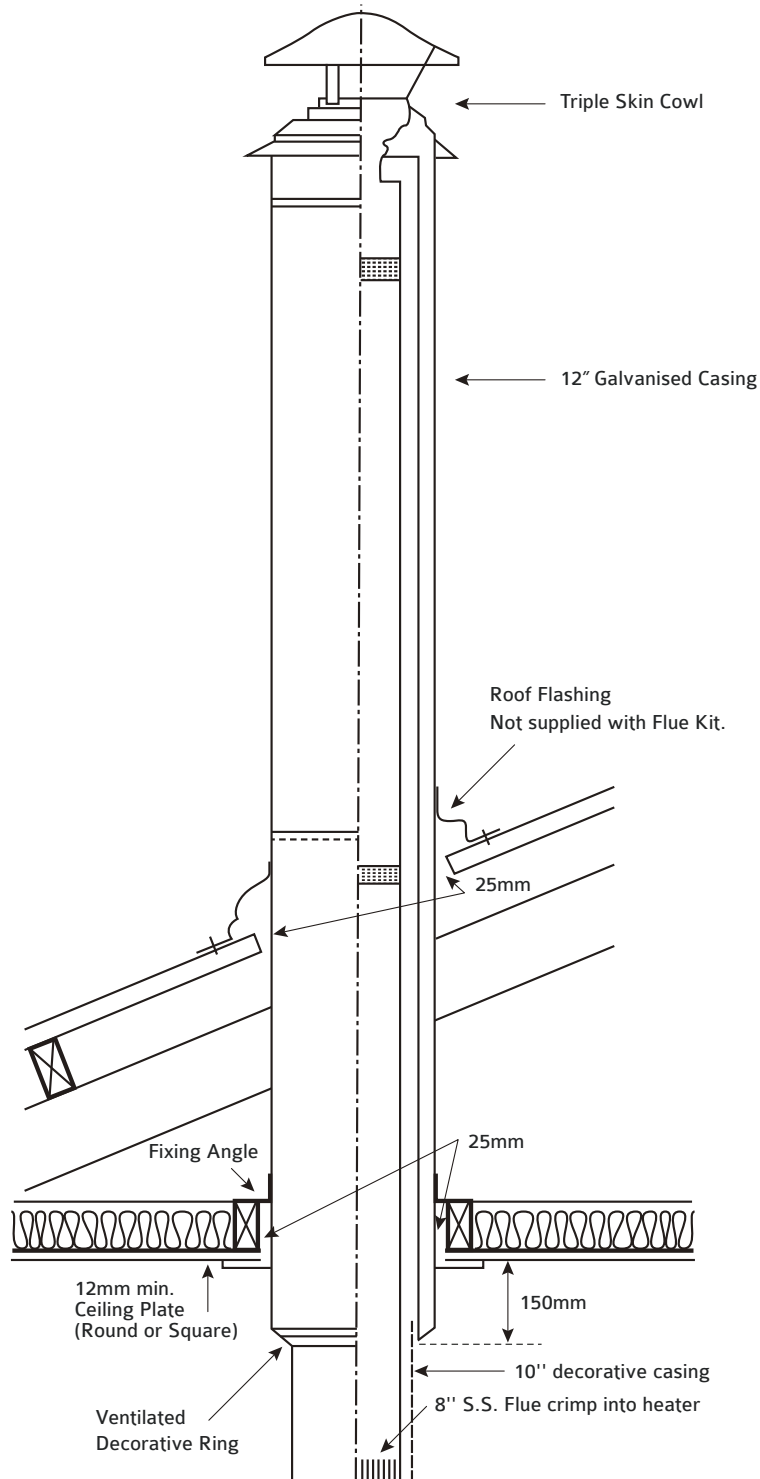
For a safe and efficient use of your wood heater it is essential that you provide an adequate air supply to your wood heater. This may mean the provision of an outside air supply to the room, especially if there are extraction units such as range hoods or clothes dryers in the vicinity. Failure to do so will mean that fuel is burned inefficiently causing smoke, blackening the glass and may also cause smoke to be pushed backed into the room. As a simple check for this, open a door or window in the room and check if the wood heater burns more efficiently.

FLUE SYSTEM

Under no circumstances should you use aluminum or galvanized steel pipes for your wood heater active flue. Always fit pipes with the narrow crimped side down, this allows any creosote to run down the inside of the pipe and not to come out and cause an unsightly mess and possible fire hazard. Pipe bends should be kept to a minimum and we do not recommend using more than 2 bends on any installation. Flues must not pass through ceilings, floors, attics, roofs, or combustible walls without adequate and approved insulation being provided to protect combustible materials. The chimney and flue provide a means of taking combusted fuel from the wood heater, as well as a draught to enable the wood heater to work. It is essential that the flue system is kept in good condition and there are no breaks or cracks allowing contact with any other combustible materials of the house. It is also essential that the flue system is kept clean and seals are maintained to ensure the draught is not lost. The open end of the flue system must be above the height of the apex of the building and any other obstructions, such as trees. Failure to do this will affect the efficiency of the wood heater and may cause down draughts which will mean dangerous products of combustion are emitted into the room.

INSTALLING THE FLUE

Flat Ceiling



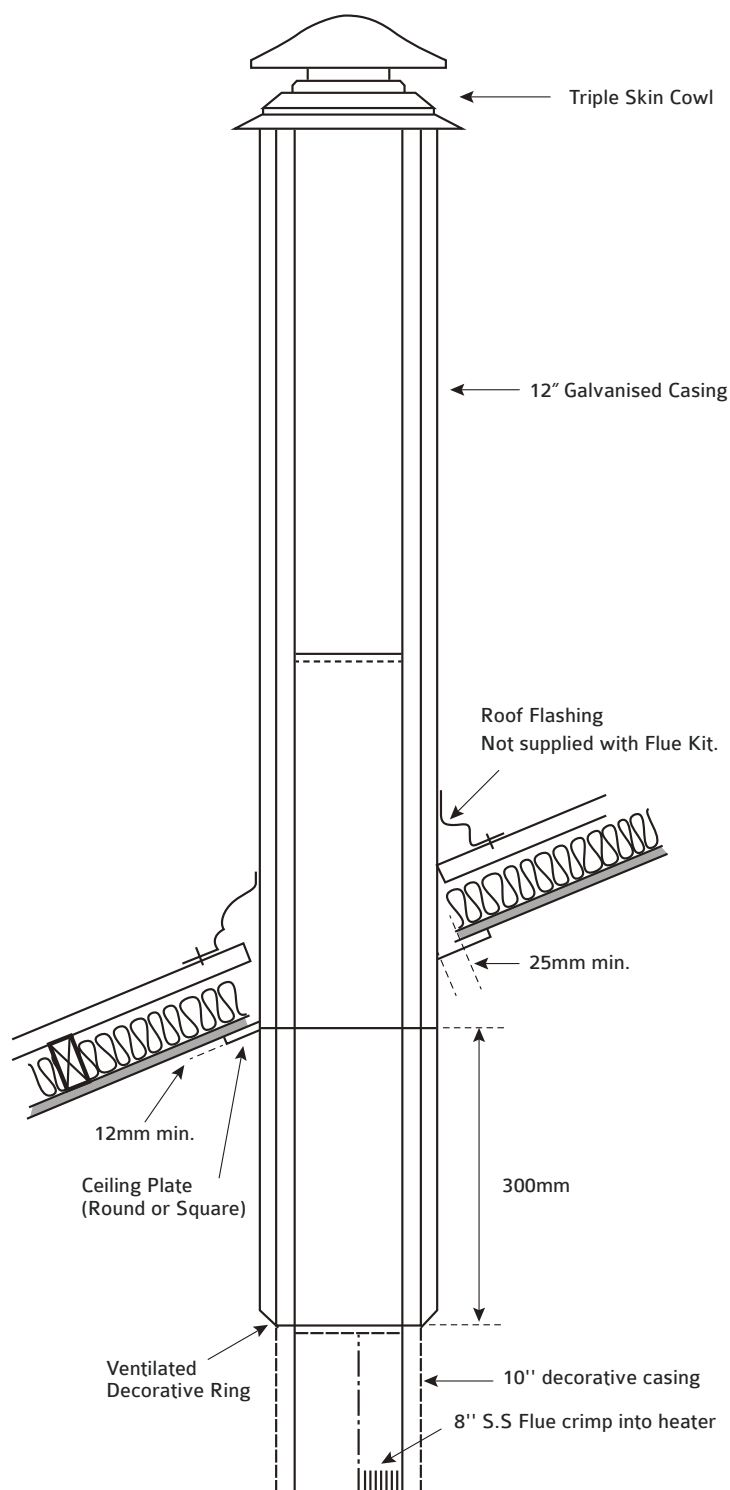
The following drawings are meant as a guide only. Your wood heater must be installed by a qualified person whose work conforms with local council regulations, Australian/ New Zealand standards (AS/NZS 2918:2018) & manufacturers recommendations.

NON-COMBUSTIBLE CEILING:

For freestanding installations where the ceiling height is less than 2.5 metres from the hearth, a non-combustible board must be used on the ceiling and must extend 1000mm in all directions from the flue outer casing, unless forming an abutment with a wall. This can be made of a minimum 9mm cement sheet or equivalent.

INSTALLING THE FLUE..Continued

Pitched Ceiling



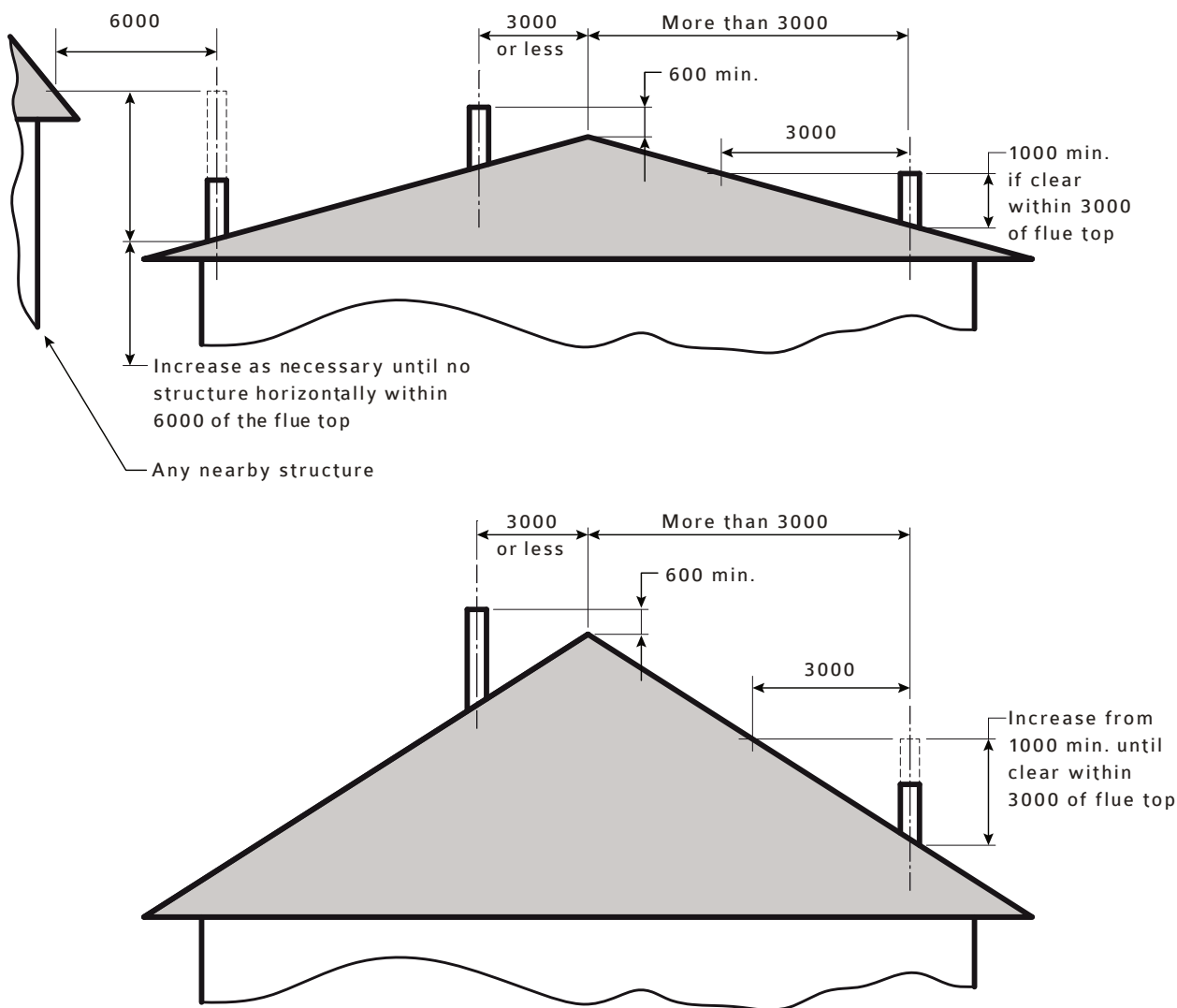
If the appliance is connected to a masonry chimney, it is recommended a chimney register be installed above any installation into a masonry fireplace minimizing heat loss up the chimney.

Any chimney should be fully intact with no holes or missing bricks. The top of the chimney must be sealed using a chimney plate which should be sealed in place with a mortar mix.

Active flue should be trimmed in line with the top of the chimney if it meets the minimum height requirements under AS/NZS 2918.

If additional lengths are required to fulfill this requirement, these lengths must be cased. The flue should always be finished with a cowl and cone.

EXTERNAL INSTALLATION CLEARANCES

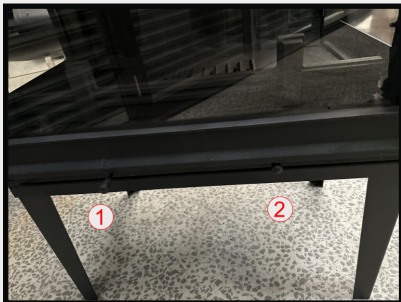


LOCATION OF MECHANISMS

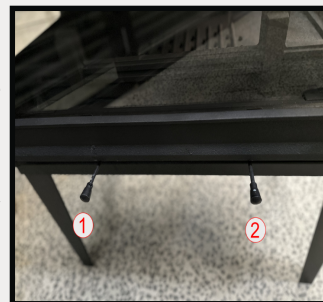


- 1 Swing door with Robax glass
- 2 Handle (use glove supplied to operate)
- 3 Primary air adjustment under grate
- 4 Primary air adjustment for glass air wash
- 5 Removable ash tray (open door to access)
- 6 Damper control

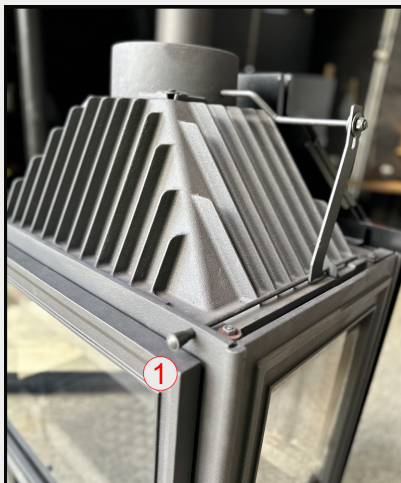
PRIMARY AIR & DAMPER CONTROLS (OPEN & CLOSE)



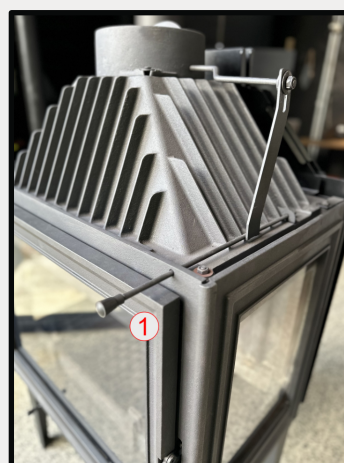
- 1 Push in to Close primary air under grate
- 2 Push in to Close primary air for glass air wash



- 1 Pull out to open the primary air under the grate
- 2 Pull out to open the primary air for glass air wash



- 1 Push in to Close the damper



- 1 Push out to Open the damper

DOOR OPENING MECHANISMS



Gloves have been supplied with your fireplace, ensure you wear gloves to operate the opening and closing of the door for ease of use

Fig: Opening of the Door

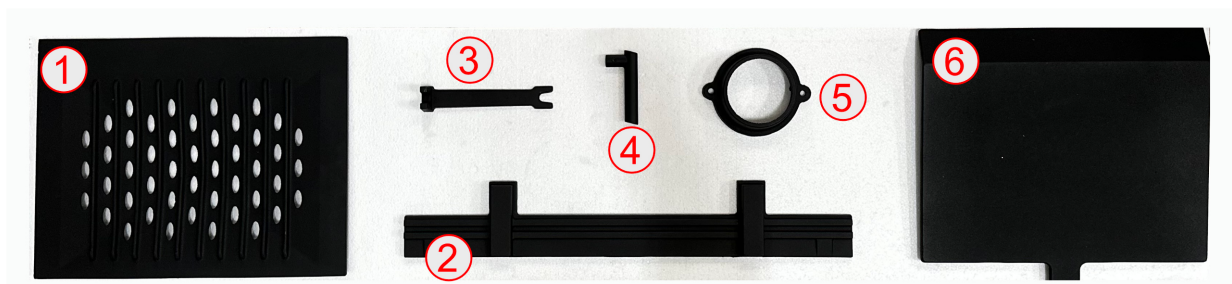


Gloves (Supplied with Unit)



Fig: Closed position of the Door

PARTS



- ① Grates
- ② Ash Retainer
- ③ Ash Pan Lever
- ④ Handle
- ⑤ Air-intake housing
- ⑥ Baffle

PARTS ASSEMBLY

Step 1: Fit the grate as shown on Fig 1

Step 2: Introduce the baffle as shown on Fig 2

Step 3: Put the baffle on the wedges of the back of the unit as shown in the Fig 3

Step 4: Put down the baffle on the wedges towards the front as shown in the Fig 4

Step 5: Fit the Ash Retainer as shown in Fig 5.

Step 6: Fit the Air intake Housing using the supplied Allen key as shown in Fig 6.

Allen Key supplied with the unit, can be found inside the ash pan (open door to access)



Fig: 1



Fig: 2

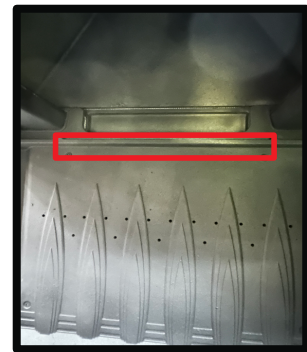


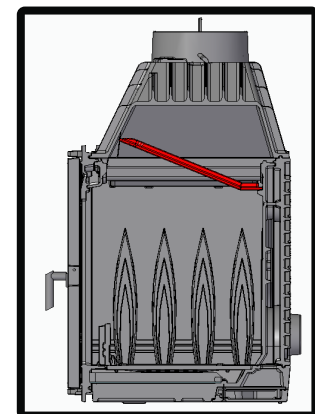
Fig: 3



Fig: 4



**Position Baffle
from Inside View**



**Position Baffle
from Side View**



Fig: 5

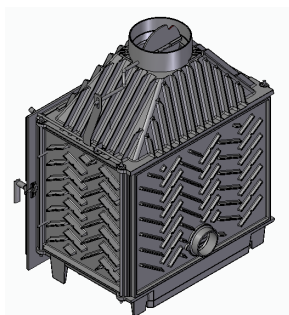


Fig: 6



Fig: 7 Use Ash Pan Lever to
operate the Ash Pan

OPERATING INSTRUCTIONS

SELECTING THE RIGHT FUEL

Your wood heater is designed to burn dry hardwood only.

Burning other products for which the wood heater was not designed may damage the wood heater and cause a fire hazard or release toxic fumes. Fuel should be stored in a dry place; wood should be dried for at least 1 year and have a moisture content of less than 20%. Wet wood may cause serious creosote build up, which may damage your flue system and even your wood heater. Therefore the use of green, sappy or wet wood is strongly discouraged.

Do not burn the following:

- Soft wood
- Treated or painted wood
- Paper or cardboard, other than small amounts used to light stove.
- Plastics
- Synthetic fuel or logs that are not approved for solid fuel stoves
- Household rubbish
- Liquid fuels

COMBUSTION AIR INTAKE

The adjustable primary air is supplied through the air slide below the firebox. Please see figure 1 to understand the open-close positions.

The primary air control settings will vary depending on the local draught conditions in your area. The air slide control should be fully opened when lighting the fire. Once the fire is established, the air slide control may be adjusted as required. Reducing the air intake will cause the wood heater to burn slower. This may cause some blackening of the stove glass, but this should burn off once the wood heater is burning brightly again.

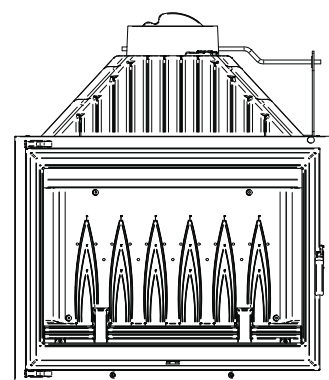
OVERNIGHT BURNS

PAD appliances are designed to maximise burn times as well as to meet strict Australian and New Zealand efficiency and emissions standards. Although our modern appliances may not give a lengthy burn time compared to old appliances, by using good fuel and cleverly maintaining the combustion air intake, you can achieve longer burn times.

Make sure you have a good strong coal bed of glowing coals and the heater is hot before loading the logs. Place a load of dry wood on the strong base fire and coals, close the door and leave primary air fully open for about 20-30 minutes before bringing the air control to the desired slow burning setting.

OPERATING INSTRUCTIONS..Continued

Appliance	Flue Damper Setting
MKIII 750GF	1/3 open for high burns and fully closed for other settings
MKIII 750 GF2L/GF2R	1/3 open for high burns and fully closed for other settings
MKIII 750 GF3	1/3 open for high burns and fully closed for other settings



CLOSED

OPEN

Figure 1

LIGHTING YOUR APPLIANCE FOR THE FIRST TIME

Before lighting your appliance for first time make sure you have read this manual fully and acquainted yourself with the controls of this appliance.

Ensure that you have allowed sufficient time for the heat resistant sealant to cure.

The heat-resistant paint on your stove will cure and harden the first time you light your appliance.

The curing process produces a good deal of smoke and odor, it is therefore important that the first time you light your appliance the room should be well ventilated. During the process **it is important to open and close the stove door periodically** (every 30mins) during the first couple of firings therefore preventing the door seal cord around the door from sticking and coming away from the door. Once the heat-resistant paint has hardened the smell will disappear.

We recommend lighting approximately 5 small fires before you put the wood heater into full service. Allow the wood heater to cool down completely between each of these fires. There may be some smell and a small amount of smoke from the wood heater during the initial operations. This is perfectly normal and is merely the curing of the wood heater paint. Opening a window or door to provide additional ventilation will help alleviate this. When operating, this unit will get extremely hot. Do Not Touch, use tools where necessary.

Your appliance is NOT designed to be used with the door open, the stove door must be kept closed except when lighting the appliance, adding firewood or removing ash in order to prevent flue gases from escaping.

Use of Fire lighters

Quality Firelighters should be used when lighting your appliance. (Never use mentholated spirit, petrol or other flammable liquids). Lighting your stove with firelighters will be more reliable and easier than using paper. Lighting your fire with paper results in excess smoke, more ash and possible blackening of glass.

OPERATING INSTRUCTIONS..Continued

HOW TO LIGHT YOUR WOODBURNING APPLIANCE

Note: If the chimney is externally fitted or the appliance has been installed on a larger diameter clay chimney liner then on cold days it may be necessary to warm the flue using firelighters prior to lighting with wood.

1. Place a few smaller pieces of dry wood (kindling) in the stove on top of the non toxic firelighters, place one or two small dry split logs (¼ split) on top. Kindling stacked as in diagram allows combustion air flow freely and will aid ignition
2. Position the slider below the appliance door fully open (pulled out); this provides the appliance with a mix of primary and secondary air to help establish the fire.
3. Light the firelighters and push door to closed position, latch in 1st position so the door is open 2 mm. This provides additional combustion air for start up and reduces condensation on the door glass.
4. Once the flames from the logs are fully established, this can take up to 10 Min's. The door can now be closed. Push the slider in to the middle position (Half way in). If the stove flames begin to falter and generate smoke in chamber unlatch the door again until the fire is fully established.
5. Once the fire bed is established, push the right side slider (secondary position) by 50%, for the appliance to burn cleanly plenty of secondary air is needed, do not be tempted to shut the fire down too early as this may cause smoke. At nominal heat output, expect to refuel your appliance approximately once an hour.

The appliance will get very hot during use, therefore due care must be exercised. Please use the glove when operating air controls, door and ash pan.

WOOD FUEL

Good quality wood is the most important factor in your appliance working efficiently and cleanly. Always use dry split hardwood firewood (moisture content of 20% or less). The dryness of the firewood plays an important role because the use of wet wood results in poor fuel economy and may cause a tarry sooty film on the internals of the stove.

Newly cut wood contains 60–70% water, making it totally unsuitable for use as firewood; it should be stacked and air dried under cover for two years before being used as firewood. Do not burn liquid fuels, drift wood, finished, swan wood, pallet wood, chipboard/plywood, varnished wood or plastic coated wood, wood treated with preservatives, or house hold waste.

WARNING

Properly installed, operated and maintained this appliance will not emit fumes into the dwelling.

Occasional fumes from de-ashing and re-fuelling may occur. However, persistent fume emission is potentially dangerous and must not be tolerated. If fume emission does persist, then the following immediate action should be taken:

- a. Open doors and windows to ventilate the room and then leave the premises.
- b. Let the fire go out.
- c. Check for flue or chimney blockage and clean if required
- d. Do not attempt to relight the fire until the cause of the fume emission has been identified and corrected. If necessary seek expert advice.

The most common cause of fume emission is flue way or chimney blockage. For your own safety these must be kept clean at all times.

OPERATING INSTRUCTIONS..Continued

Aerosols

Aerosols are flammable and therefore dangerous to use around a lit appliance. Do not use aerosol sprays near your lit appliance. The use of any aerosol is dangerous and care must be taken in handling aerosols.

RE-FUELLING WHEN BURNING WOOD

Adding fuel to your appliance when you only have glowing embers, and the flames have died down, is the cleanest way to refuel your appliance.

1. Before refueling, open the left side slider fully.
2. Unlatch the door to equalize the pressure inside the appliance with that of the room.
3. Then, open the door gently.
4. If it is necessary, use a poker to create a level bed before adding a piece of wood below the level of the tertiary air ports.
5. Now, close the door.
6. Once the flames are fully established, push the right side slider half way in (50% air supply).

Please regard these instructions as guidelines because each installation will be slightly different. Experience will determine the settings that produce best results.

To prevent overheating your appliance we recommend that you use a flue thermostat (placed on a non insulated section of pipe directly above the collar of the appliance).

The efficient operating temperature range is between 180°C and 250°C

These appliances are not designed to run overnight or for long periods unattended

INCOMPLETE COMBUSTION

Incomplete combustion may lead to a build-up of hard, shiny soot on the inside of your appliance and glass. It is generally the result of an insufficient air supply to the combustion chamber. If you find that this build-up is occurring to your appliance, you should:

1. Increase the amount of secondary air used when running the appliance,
2. Check that the fuel you use is suitable and dry (less than 20% moisture content).
3. Check that your flue system (chimney) is producing sufficient draught.

It is important to check the draft conditions before lighting your appliance. This may be done, for instance, by crumpling a piece of newspaper, placing it in the combustion chamber and lighting it. The draft conditions are good if the smoke is drawn away through the chimney.

To Re-fuel Your Stove Using Solid Fuel

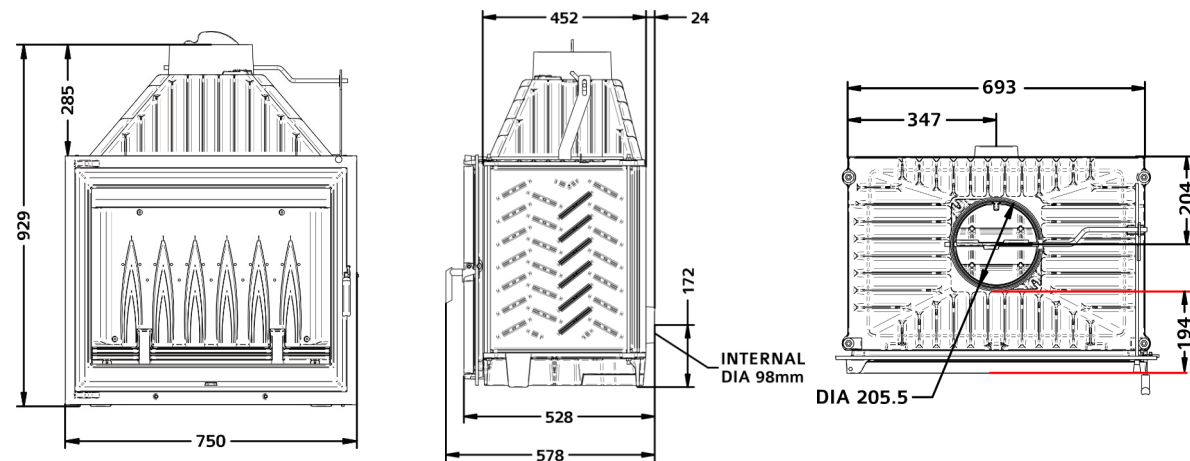
1. Your appliance will need to be refueled approximately every hour
2. Before refuelling, open the slider to full primary air.
3. Then slowly open door to allow the pressure to equalize between the inside of the appliance and the room.
4. Once the door has been opened, de-ash your stove with use of poker (not provided).
5. Add fuel, ensuring the fuel is placed below the level of the tertiary air ports.
6. Finally, close the door and when fire has re-established reduce the air supply using the slider to your preferred settings.

PLEASE USE A HEAT RESISTANT GLOVE WHEN OPERATING THE AIR CONTROLS, DOOR AND ASH PAN, AS THE APPLIANCE WILL BECOME VERY HOT.

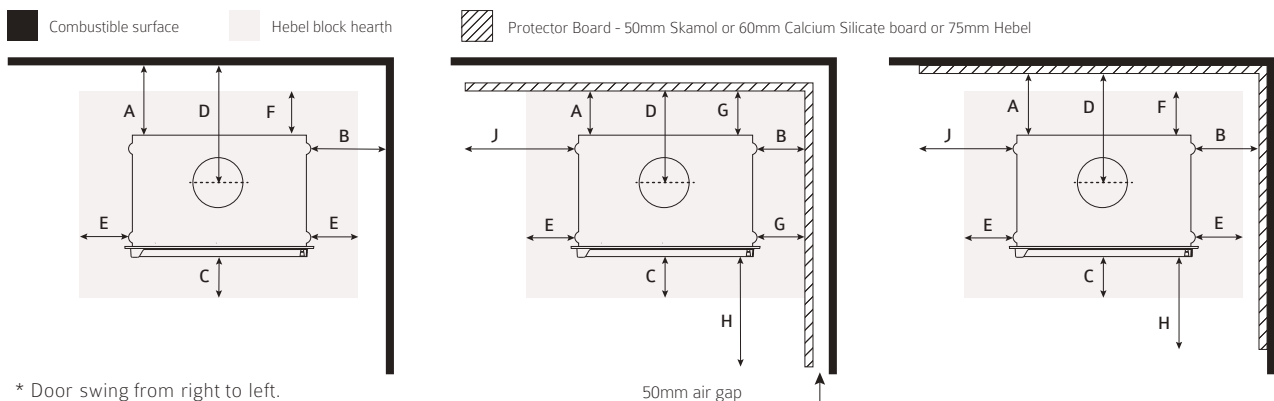
HOUSE COAL AND PETROLEUM COKE ARE NOT SUITABLE FOR USE ON THIS STOVE; ITS USE WILL INVALIDATE THE GUARANTEE.

SIENA MKIII 750GF

APPLIANCE DIMENSIONS



CLEARANCE TO COMBUSTIBLES



Crate Size		815 x 630 x 1050	Gross Weight	272 KG	Net Weight	236KG
			Combustible surface	Protector Board with 50mm air gap	Protector Board attached to the combustible wall	
A	Rear of heater to rear wall		1150	200	400	
B	Side of heater to side wall		875	150	300	
C	Hearth extension from the glass opening*		700	700	700	
D	Centre of flue to rear wall		1339	389	589	
E	Hearth extension from the side of the heater		200	200 & G	200	
F	Hearth extension from the rear of the heater		200	Refer to G dim.	200	
G	Hearth extension towards the Protector		N/A	Extend up to the Protector Board	Refer to E & F	
H	Protector Board extension from glass opening		N/A	900	900	
J	Protector Board extension on rear wall		N/A	500	500	
	Protector Board height from hearth		N/A	1900	1900	
	Hearth thickness directly below the appliance		300	300	300	
	Hearth thickness extending beyond the appliance		18	18	18	

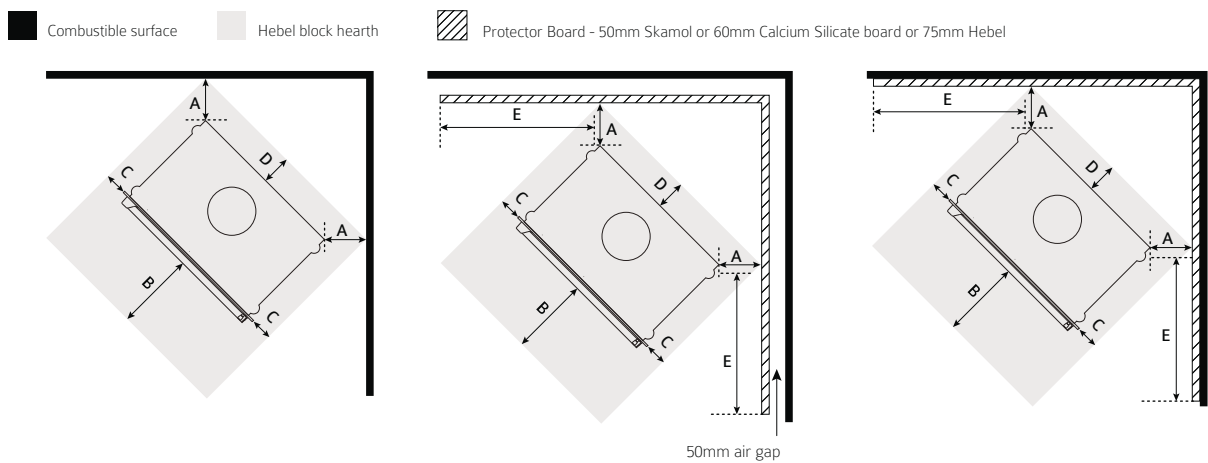
Hearth recommendation:

It is highly recommended that Hebel Block material to be used as the hearth both directly below the appliance and extending beyond the appliance base. Please consult with retailer or installer if you wish to change the hearth material or clearances.

* Please refer to Hearth Clearance document for further information.

SIENA 750GF

CLEARANCE TO COMBUSTIBLES - CORNER INSTALLATION



* Door swing from right to left.

		Combustible surface	Protector Board with 50mm air gap	Protector Board attached to the combustible wall
A	Corner wall	1445	250	500
B	Hearth extension from the glass opening*	700	700	700
C	Hearth extension from the side of the heater	200	200	200
D	Hearth extension from the rear of the heater	200	200	200
E	Protector Board extension on wall (from rear corner of the appliance)	N/A	500	500
	Protector Board height from hearth	N/A	1900	1900
	Hearth thickness directly below the appliance	300	300	300
	Hearth thickness extending beyond the appliance	18	18	18

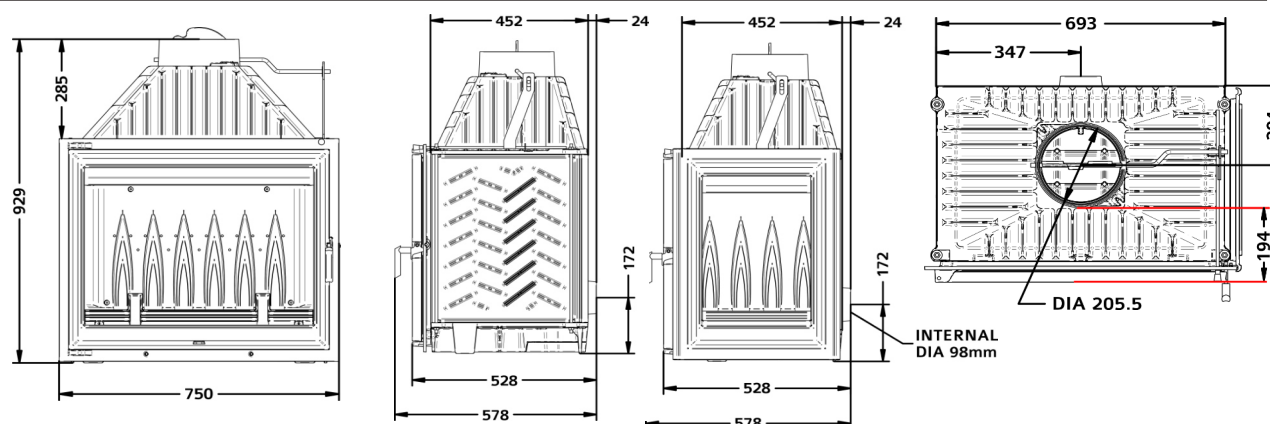
Hearth recommendation:

It is highly recommended that Hebel Block material to be used as the hearth both directly below the appliance and extending beyond the appliance base. Please consult with retailer or installer if you wish to change the hearth material or clearances.

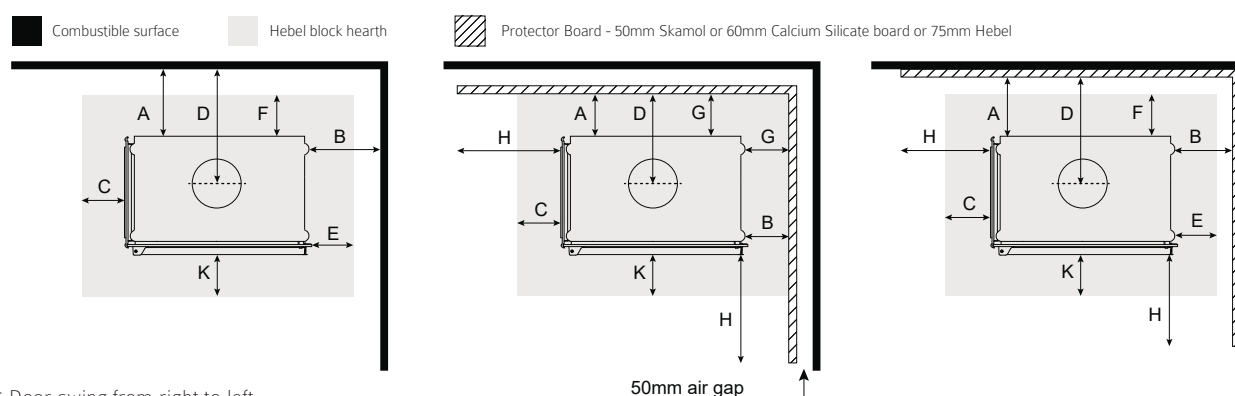
* Please refer to Hearth Clearance document for further information.

SIENA MKIII 750 GF2L AND GF2R*

APPLIANCE DIMENSIONS



CLEARANCE TO COMBUSTIBLES



* Door swing from right to left.

*Please note: The above drawings reflect the design of 750 GF2L. Both units share identical dimensions, however the clearance diagram should be mirrored to compensate for the opposing side glass options (left and right).

Crate Size		815 x 630 x 1050	Gross Weight		286 KG	Net Weight		261KG
			Combustible surface		Protector Board with 50mm air gap	Protector Board attached to the combustible wall		
A	Rear of heater to rear wall		1150		200	400		
B	Side of heater to side wall		875		150	300		
C	Hearth extension from the side glass opening*		400		400	400		
D	Centre of flue to rear wall		1339		389	589		
E	Hearth extension from the side of the heater		200		C & G	200 & C		
F	Hearth extension from the rear of the heater		200		Refer to G dim.	200		
G	Hearth extension towards the Protector Board		N/A		Extend up to the Protector Board	Refer to E & F		
H	Protector Board extension from glass opening		N/A		900	900		
J	Protector Board extension on rear wall		N/A		500	500		
K	Hearth extension from the front glass opening*		700		700	700		
	Protector Board height from hearth		N/A		1900	1900		
	Hearth thickness directly below the appliance		150		150	150		
	Hearth thickness extending beyond the appliance		50		50	50		

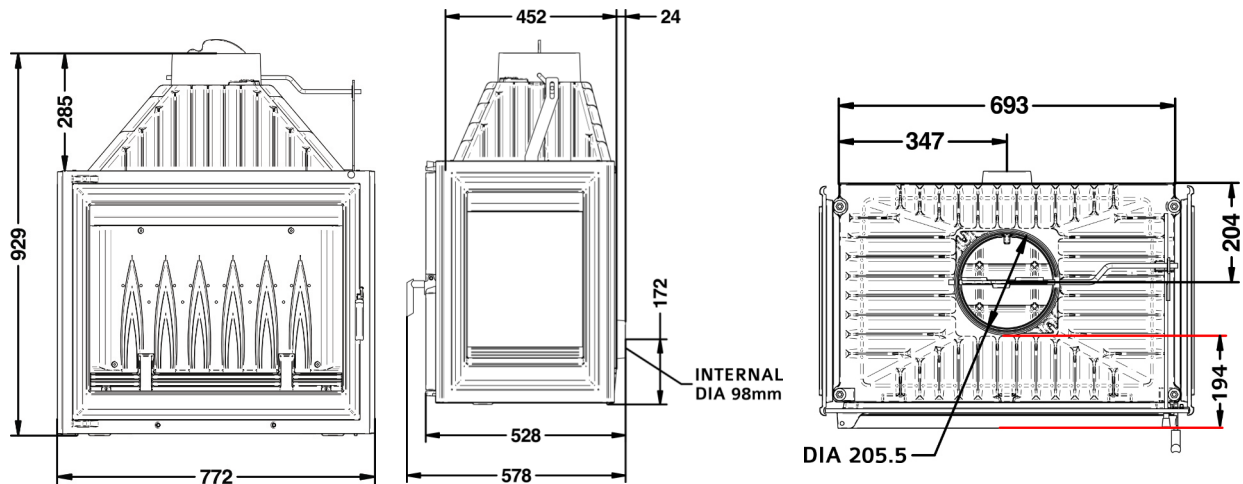
Hearth recommendation:

It is highly recommended that Hebel Block material to be used as the hearth both directly below the appliance and extending beyond the appliance base. Please consult with retailer or installer if you wish to change the hearth material or clearances.

* Please refer to Hearth Clearance document for further information.

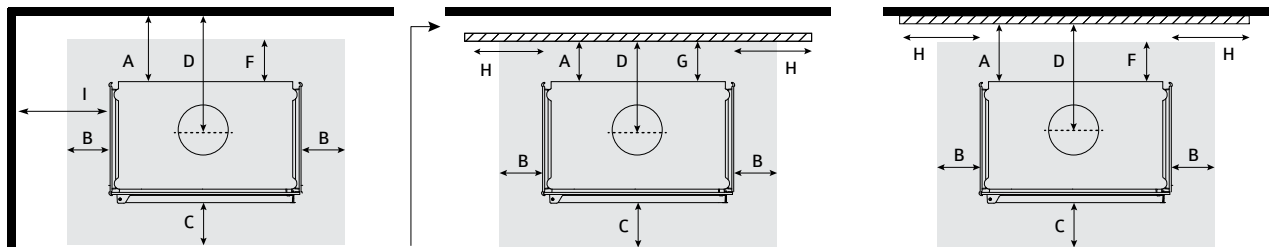
SIENA MKIII 750 GF3

APPLIANCE DIMENSIONS



CLEARANCE TO COMBUSTIBLES

Combustible surface
 Hebel block hearth
 Protector Board - 50mm Skamol or 60mm Calcium Silicate board or 75mm Hebel



*Door swing from right to left.

50mm air gap

Crate Size		815 x 630 x 1050	Gross Weight		292 KG	Net Weight		267KG
			Combustible surface		Protector Board with 50mm air gap	Protector Board attached to the combustible wall		
A	Rear of heater to rear wall		1150		200	400		
B	Hearth extension from the side glass opening*		400		400	400		
C	Hearth extension from the front glass opening*		700		700	700		
D	Centre of flue to rear wall		1339		389	589		
F	Hearth extension from the rear of the heater		200		Refer to G dim.	200		
G	Hearth extension towards the Protector Board		N/A		Extend up to the Protector Board	Refer to F dim.		
H	Protector Board extension from glass opening		N/A		900	900		
	Protector Board height from hearth		N/A		1900	1900		
	Hearth thickness directly below the appliance		150		150	150		
	Hearth thickness extending beyond the appliance		50		50	50		
I	Side of Heater to Side Wall		1050		N/A	N/A		

Hearth recommendation:

It is highly recommended that Hebel Block material to be used as the hearth both directly below the appliance and extending beyond the appliance base. Please consult with retailer or installer if you wish to change the hearth material or clearances.

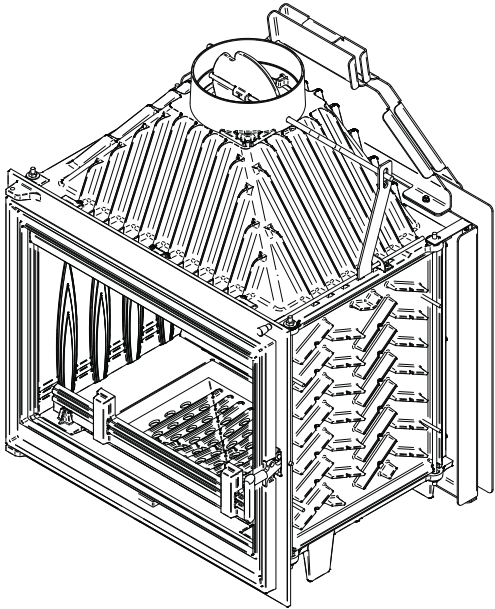
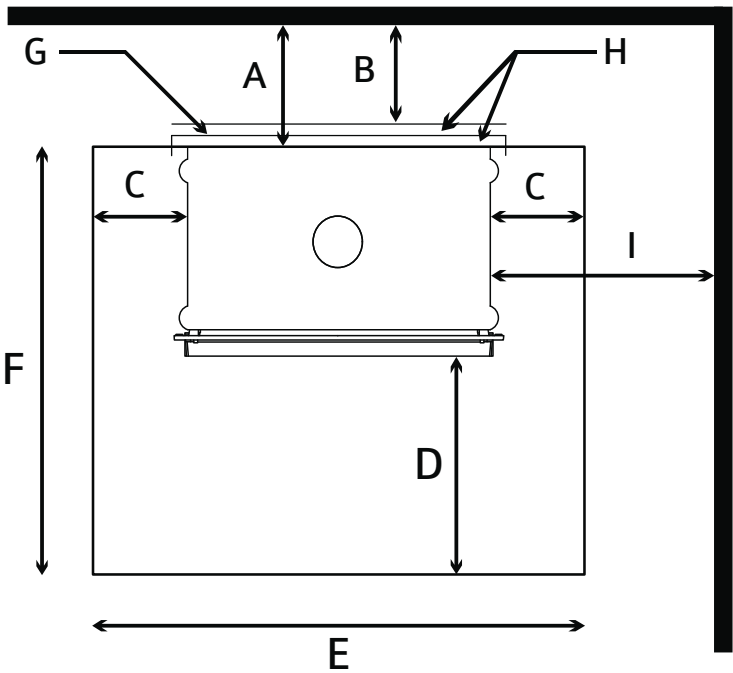
*Please refer to Hearth Clearance document for further information.

HEAT SHIELD SIENA MKIII 750GF

CLEARANCE TO COMBUSTIBLES

 Combustible surface

OPTION 1



		Heat shield with 25mm air gap
A	Rear of heater to rear wall	289
B	Heat shield to back wall	225**
C	Hearth extension from the side of the heater	200
D	Hearth extension from the glass opening*	600
E	Width of hearth	1150
F	Depth of hearth	1170
G	Air gap between each skin	25
H	Double steel heat shield	3 min.
I	Heat shield to side wall	875

**Refer option 2 to reduce the rear wall clearance

Hearth recommendation:

It is highly recommended that Hebel Block material to be used as the hearth both directly below the appliance and extending beyond the appliance base. Please consult with retailer or installer if you wish to change the hearth material or clearances.

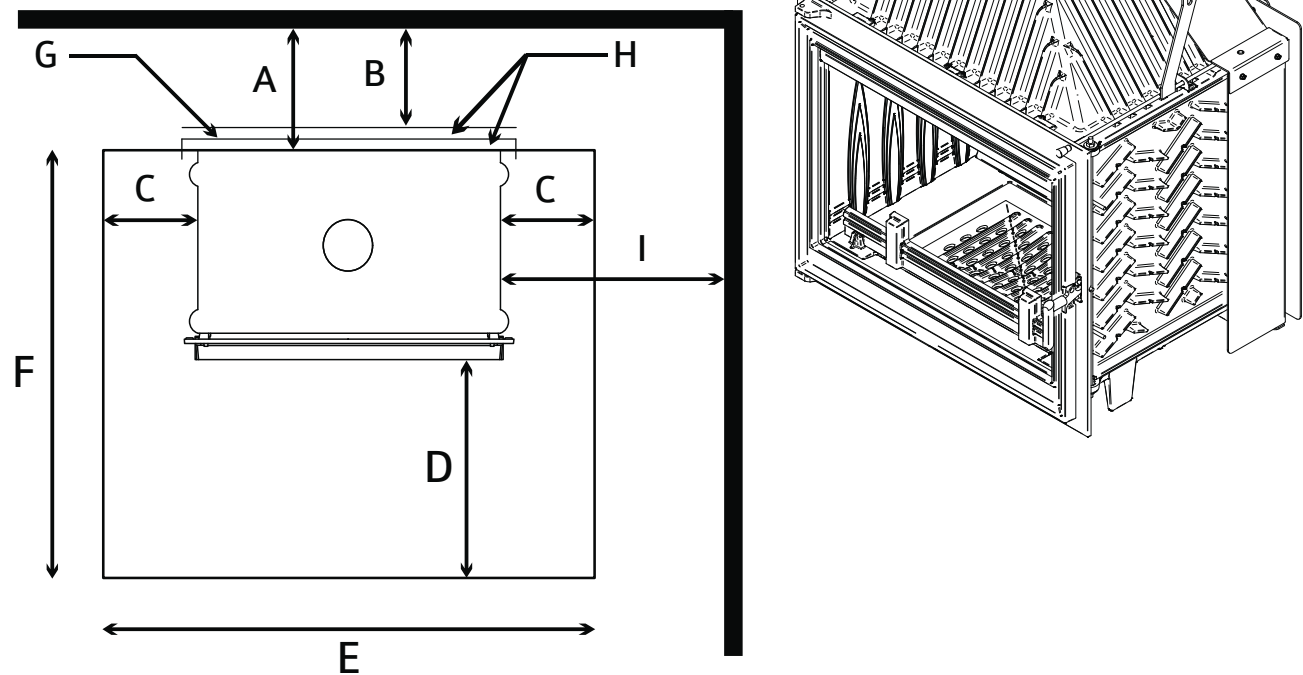
*Please refer to Hearth Clearance document for further information.

HEAT SHIELD SIENA MKIII 750GF

CLEARANCE TO COMBUSTIBLES

 Combustible surface

OPTION 2



		Heat shield with 25mm air gap
A	Rear of heater to rear wall	194
B	Heat shield to back wall	130**
C	Hearth extension from the side of the heater	200
D	Hearth extension from the glass opening*	600
E	Width of hearth	1150
F	Depth of hearth	1170
G	Air gap between each skin	25
H	Double steel heat shield	3 min.
I	Heat shield to side wall	875

**additional 900mm high x 180°stainless steel rear flue shield fitted between the solid casing and the active flue

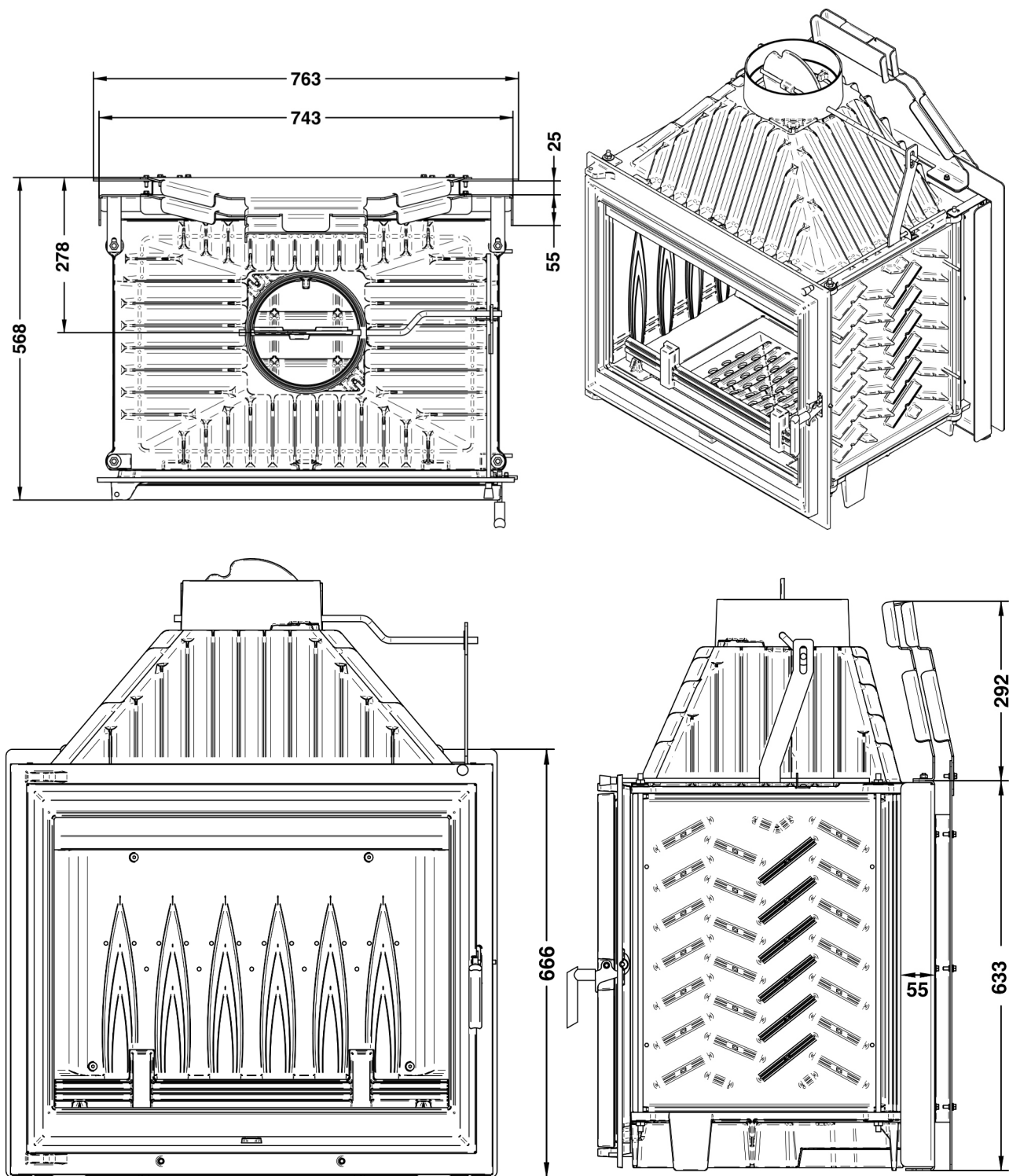
Hearth recommendation:

It is highly recommended that Hebel Block material to be used as the hearth both directly below the appliance and extending beyond the appliance base. Please consult with retailer or installer if you wish to change the hearth material or clearances.

*Please refer to Hearth Clearance document for further information.

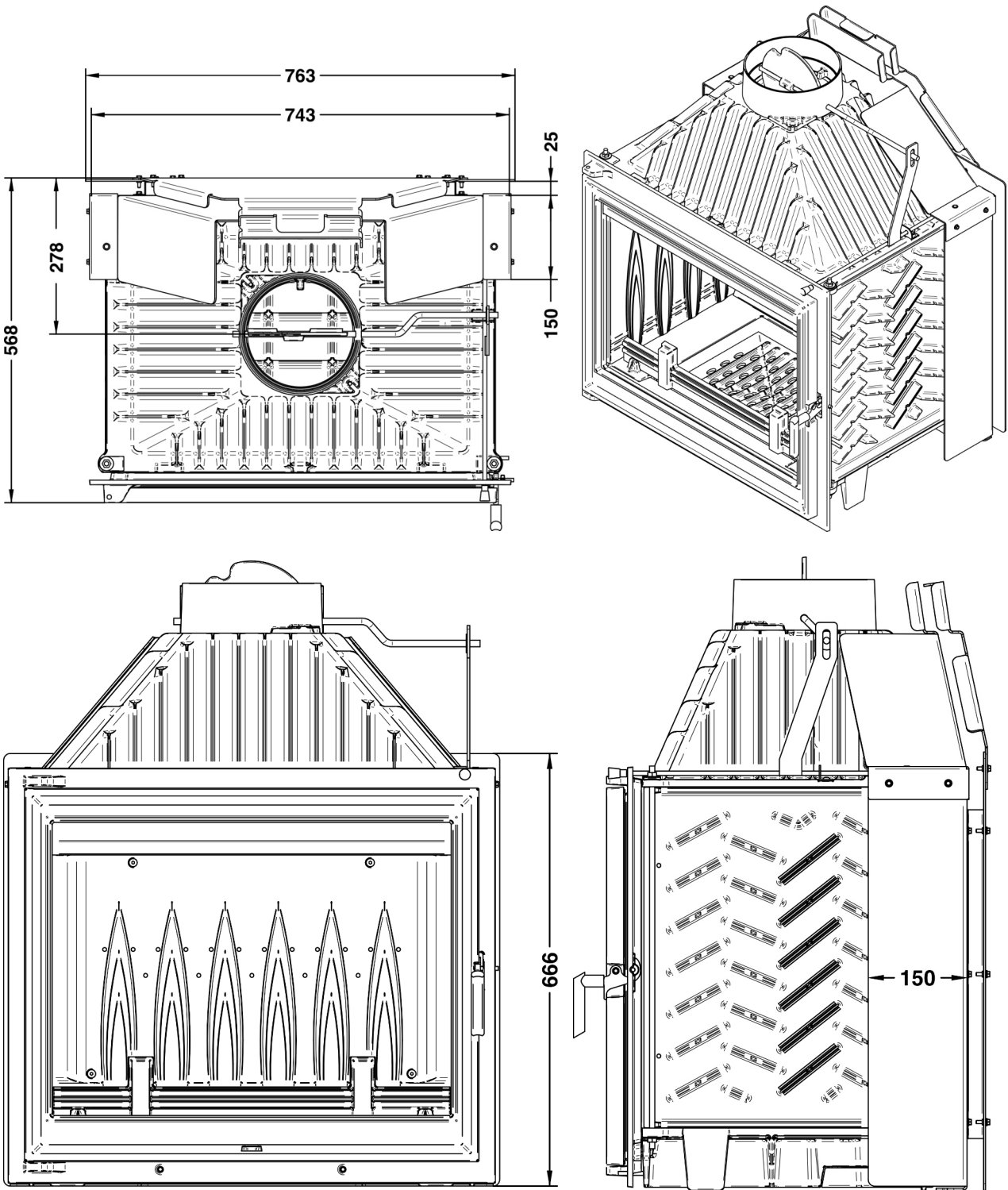
HEAT SHIELD SIENA MKIII 750GF

OPTION 1 HEAT SHIELD DIMENIONS



HEAT SHIELD SIENA MKIII 750GF

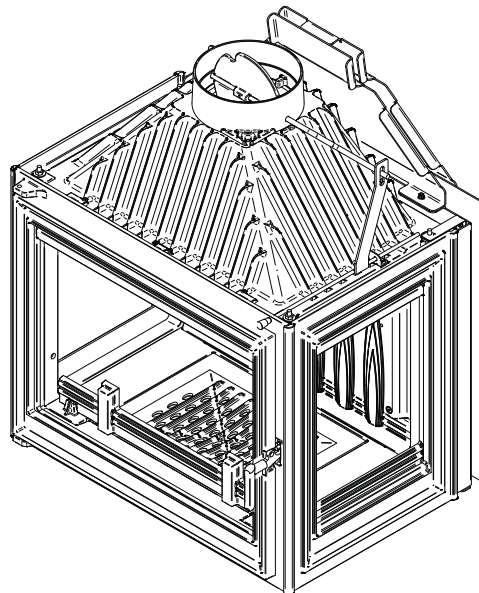
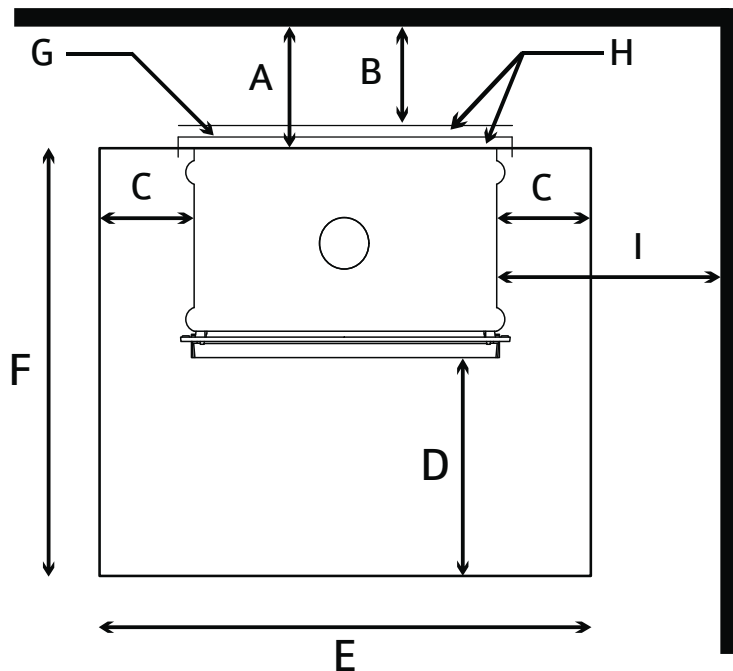
OPTION 2 HEAT SHIELD DIMENIONS



HEAT SHIELD MKIII 750GF3 SIENA SERIES

CLEARANCE TO COMBUSTIBLES

 Combustible surface



		Heat shield with 25mm air gap
A	Rear of heater to rear wall	339
B	Heat shield to back wall	275
C	Hearth extension from the side of the heater	400
D	Hearth extension from the glass opening*	700
E	Width of hearth	1570
F	Depth of hearth	1270
G	Air gap between each skin	25
H	Double steel heat shield	3 min.
I	Heat shield to side wall	1050

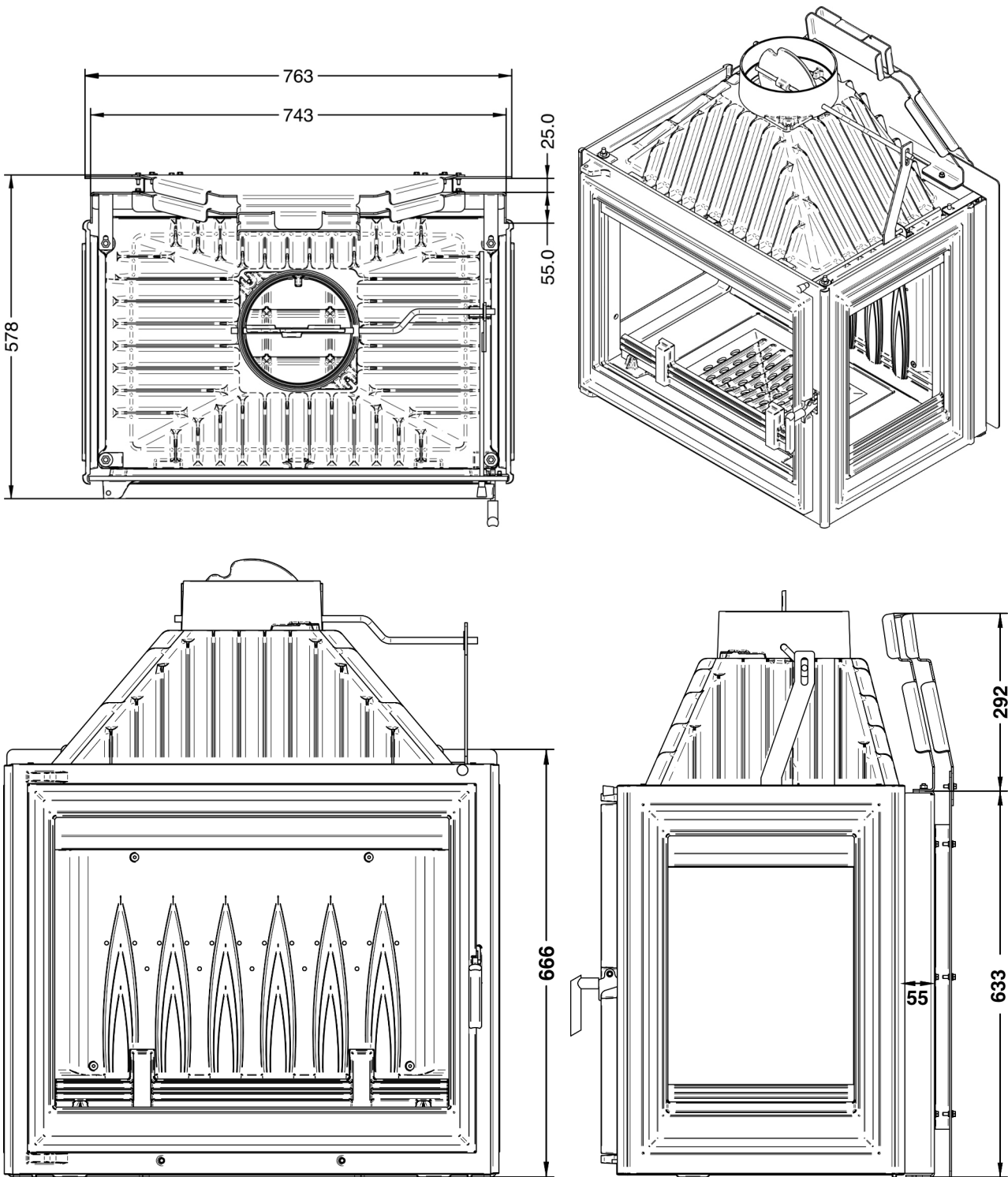
Hearth recommendation:

It is highly recommended that Hebel Block material to be used as the hearth both directly below the appliance and extending beyond the appliance base. Please consult with retailer or installer if you wish to change the hearth material or clearances.

*Please refer to Hearth Clearance document for further information.

HEAT SHIELD SIENA MKIII 750GF3

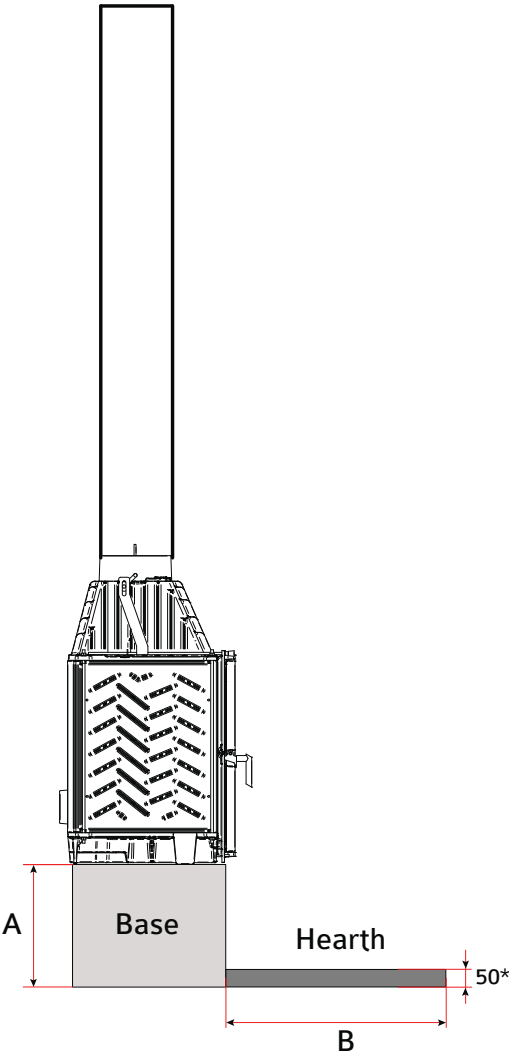
MKIII GF3 HEAT SHIELD DIMENIONS



HEARTH CLEARANCE INFORMATION

Please refer to the table below for the reference to your hearth. The 'A' mea-surements references the height of the unit off the floor and the 'B' mea-surement references the forefront of the hearth from the glass of the heater.

Option 1:



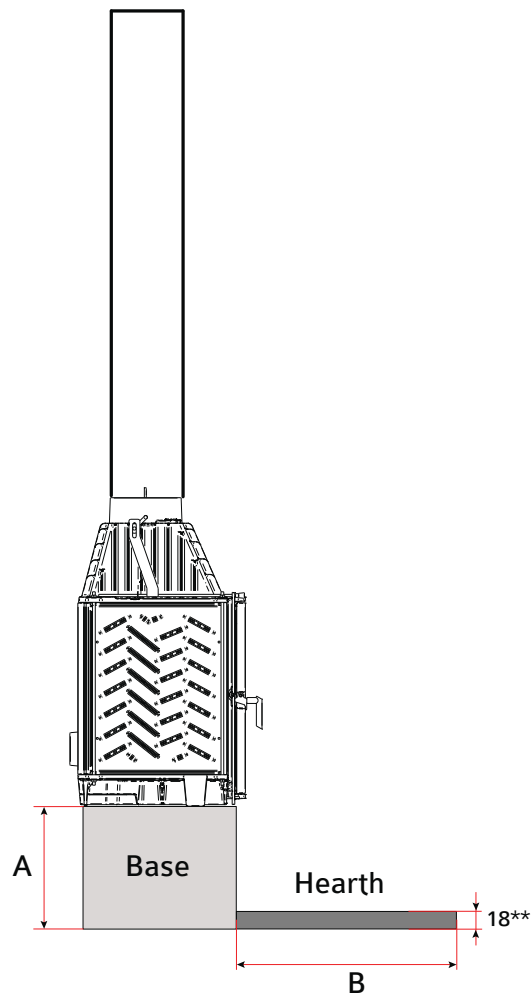
A	B
100 (minimum)	700
200	680
300	640
400	585
500	500
600	380
700	300 (minimum)

*Thickness:50mm, Material: Hebel

HEARTH CLEARANCE INFORMATION

Please refer to the table below for the reference to your hearth. The 'A' mea-surements references the height of the unit off the floor and the 'B' mea-surement references the forefront of the hearth from the glass of the heater.

Option 2: Alternative Raised Hearth



A	B
300 (minimum)	550*
400	483
500	380
550	300 (minimum)

*When using the alternative raised hearth application the unit and hearth must be raised a minimum of 300mm above the floor level.

** Thickness: 18mm, Material: Compressed Board

APPLIANCE MAINTENANCE

FLUE SYSTEM

During the season, we recommend you check your flue system at least once a month. If you notice any soot and creosote build-up, clean the flue system prior to lighting the next fire. You should also look for any signs of damage to joints. There is a chance the decorative paint of the external flue will come off if the appliance is running excessively hot. If this happens, consult the manufacturer and take appropriate actions to mitigate any further damages. Do not use spray and wipe liquid to clean the decorative flue as this may lead to liquid spray penetrating through the decorative flue which will create stains on the internal flue which can be difficult to clean.

APPLIANCE

To clean painted surfaces, wipe over with a soft, damp cloth. Do not use harsh solvents and cleaning agents as these can damage the coating. Buff dry with a soft, dry cloth. This cleaning process should be performed weekly if your appliance is installed in a coastal environment to avoid deterioration of the paint and resulting a rapid rusting of the appliance. If there is any wear on painted surfaces, use high temperature touch up paint to repair the appliance.

Check that glass is not cracked or chipped before every fire and that the sealing rope is in good condition. Replace as necessary. When the room is dark, use a strong flashlight to check the sealing of the wood heater at the edge and corners for leaks. Any leaks or cracks found should be repaired with fire cement or damaged parts should be replaced with genuine spare parts.

Check that the air slides move smoothly. If they are sticky, lubricate them with high temperature grease available from your dealer or the local hardware store.

Check that wood heater door is tight and well-sealed when closed. Place a strip of paper into the wood heater and close the door, try to pull out paper. You should feel some resistance to your pull, check several points around the door. If it pulls out too easily, replace the rope and seal in place with a suitable high temperature sealant.

Door glass may appear have black soot deposits after a burn cycle. To remove this soot build-up, rub gently with a plastic scourer pad moistened with water. Then use the damp and dry cloths to remove any wet residues. Only ever clean the glass when the wood heater is cold.

Check baffle plate and firebricks. Baffle plate should be replaced if a hole appears in the surface of the plate. Firebricks should be replaced when they start to crumble or the firebox is exposed.

We also recommend placing a silica bag in the firebox to absorb any moisture which may cause rust.

It is recommended that you clean the ash bed at least once a week during the season. When the appliance is out and completely cold you may remove the ash using an ash vacuum or a steel bucket with a lid and shovel. Place a cover over the bucket so that when removing the bucket the ash does not blow about your house.

TROUBLE SHOOTING

If you believe your appliance is not working the way you think it should, we expect you to speak to your installer first, they can help you with issues such as burning too much or too little wood, smoke in the room when you open the door, blackened glass or build-up of creosote during use. A professional installer can also provide guidance on whether the problem is a manufacturing issue, in this instance we will work with the contractor to resolve any issues as soon as possible for you. It is important to remember that the appliance and flue installations must be compliant with Australian Standards. Failure to do so will result in the product performing in a different way to what has been advertised by the manufacturer.

Please follow the instruction below to troubleshoot the appliance prior to contacting your installer or the manufacturer.

DIFFICULTY GETTING A STABLE FIRE

POSSIBLE CAUSE	REMEDY
Incorrect primary air setting	Make sure the primary air slides are fully open and the sliding mechanism is still functional
Flue system	Make sure the flue system is clean and there are no major restrictions
	Check to see the open end of the flue is above the height of any nearby obstructions
	Make sure the flue system is not too short and meet the Australian standards and manufacturer flue length requirements
Room is well-sealed	Make sure that there is a sufficient air supply into the room and that this supply is not being taken by an extractor fan
Incorrect or non-seasoned fuel	Make sure you are using recommended fuel (hard wood only) and logs are properly dried

GLASS BLACKENING

POSSIBLE CAUSE	REMEDY
Incorrect primary air setting	Make sure the primary air slides are fully open and the sliding mechanism is still functional
Flue system	Make sure the flue system is clean and there are no major restrictions

TROUBLE SHOOTING..Continued

FAST BURNING RATE

POSSIBLE CAUSE	REMEDY
Too much draught or combustion air	Try reducing the air supply to the wood heater by closing down your air controls, if this fails then you may have to adjust the door, or you may have damage to the sealing.
	Close a thin strip of paper in the door, check to see if the paper stays in place or pulls out. If the paper pulls out easily you may need to adjust or replace the door seal.
	Check the condition of the door sealing rope and the glass seal tape.
Incorrect fuel type.	Make sure you are using recommended fuel (hard wood only). Using softwood as fuel will make the appliance to burn rapidly.

RELEASE OF SMOKE INTO THE ROOM

POSSIBLE CAUSE	REMEDY
Incorrect baffle installation	If the baffle is installed incorrectly heater will struggle to remove flue gases and smoke can be pushed back into the room
Flue system	Make sure the flue system is not too short and meet the Australian standards and manufacturer flue length requirements
	Sometimes the geographical location of the house can cause a down draught through your flue system, especially during windy conditions. If you think this is a possibility, please contact your installer. They may be able to suggest a solution – either increasing the flue length or introduce an anti-down draught cowl

CHIMNEY / FLUE FIRE

POSSIBLE CAUSE	REMEDY
Creosote build-up in flue system	Try to maintain good, hot fires in the wood heater whenever possible and at least once in every firing open the air controls and allow the wood heater to burn on full for a short while until the entire fire bed is glowing red
	Check your flue system regularly for build-up of soot and creosote and clean as necessary
Too much draught or combustion air	Try reducing the air supply to the wood heater by closing down your air controls, if this fails then you may have to adjust the door, or you may have damage to the sealing.
	Close a thin strip of paper in the door, check to see if the paper stays in place or pulls out. If the paper pulls out easily you may need to adjust or replace the door seal.

WARRANTY

WARRANTY PERIOD

PAD Fires warrants to the original purchaser ('the purchaser') of this PAD Fires wood burning appliance, that the appliance will be free from defects or faults in materials and/or workmanship for 12 months from the date of purchase ('the Warranty Period').

PART	WARRANTY PERIOD
Firebox	10 Years
All other parts	1 Year

WARRANTY CONDITIONS

Subject to the following conditions, if a defect or fault in parts or workmanship is found during the Warranty Period, PAD Fires will replace or repair the appliance or part of it (at its option) without charge to the purchaser.

The purchaser must retain the original purchase docket and produce it to PAD Fires at the time of making a claim under this Warranty

PAD Fires may undertake any repairs or nominate an authorised repair agent to do so

The Purchaser must report any potential fault and/or defect to PAD FIRES as soon as possible after discovery of the potential fault and/or defect

The requirement for repair or replacement of the appliance must have arisen solely from faulty and/or defective materials and/or workmanship and must not be due to misuse, neglect, accidents, improper/unauthorised installation, unauthorised modification, unauthorised attempted repair, failure to comply with the appliance instruction manual and/or markings on the appliance or other abuse which, in the reasonable opinion of PAD Fires, was caused by the purchaser or any agent or employee of the purchaser

PAD Fires is not liable for any transport costs incurred in connection with a warranty investigation or service of the appliance within the warranty period

PAD Fires reserves its right to invoice the purchaser for any investigation or service (including parts and labour) which is found not to be connected to a warranty issue

The warranty will be excluded where the firebricks, top baffle or fibre glass seal have not been replaced after becoming damaged or worn

PAD Fires is not liable for any surface rust which may occur in transit, storage or use.

This includes installations in close proximity to coastal areas and salt water which may cause rust to the appliance.

CLAIMING UNDER THE WARRANTY OR CONSUMER GUARANTEES

Please contact PAD Fires as soon as possible after discovery of a potential defect and/or fault with the appliance to arrange for it to be tested and/or serviced.

All warranty enquiries and/or claims should be directed to your authorised dealer:

Postal address: 148-150 Cochranes Rd, Moorabbin VIC 3189

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PAD Fires

**Please contact your
authorised dealer**